

Project Data Sheet



Big Bag & Sack Charging System

Contract Value £35,000

Client: DSM Composite Resins

Technical Data		Plant Description
Big Bag Discharger	- To take standard 1 tonne big bags of Calcium Carbonate	<p>Big Bags and sacks are hoisted to the working flow via a liftwell to charge a reactor vessel.</p> <p>The reactor vessel is on load cells and is first filled with resin. Once the vessel has the required volume, the systems calls for Calcium Carbonate and Titanium Dioxide.</p> <p>Big Bags of Calcium Carbonate are lifted onto the discharge station which ensures the product is discharged in a clean and safe manner. A screw feeder with variable speed drive controls the feed of the material to the reactor. Titanium Dioxide sacks are discharged via a propriety sack tip unit with integral fan and a screw feeder to the reactor.</p>
Sack Tip Unit	- To take standard 25kg bags of Titanium Dioxide	
Batch Size	- 14>20 tonne Cacium Carbonate >3 tonne Titanium Dioxide	
Discharge Rate	- Variable >30 tonne/hour for Calcium Carbonate	

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